

# Work Order ID 55953

Monday, February 08, 2010 10:26:08 AM

Page 1

Item ID: D3467-2

Accept

Setup Start

Revision ID:

Stop

Item Name: Cover Plate RH

Start Date: 2/8/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 2/12/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-2-8

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3467

Rev C

170

0.00

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK D3467-2 X 4

B 26992

B X2

REWORK HOLE SIZE ACCORDING TO DWG REV C  
DEBUR

⇒ M-1 10/01/08

180

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

8.10/02/07

x2

**Work Order ID 55953**

Monday, February 08, 2010 10:26:08 AM

Page 2

Item ID: D3467-2

Accept

Setup Start

Revision ID:

Stop

Item Name: Cover Plate RH

Start Date: 2/8/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 2/12/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

0.00

153



Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

10-2-9

(2+) SD

200

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

6062/110

mf 10-2-09

# Picklist Print

Monday, February 08, 2010 10:26:08 AM

Page 1

Work Order ID: 55953

Parent Item: D3467-2

Parent Item Name: Cover Plate RH

Comments:

Start Date: 2/8/2010

Required Date: 2/12/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3467-2

Manufactured

No

Each

4.0000

4.0000



Cover Plate RH

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

26980

2

34097

2

26990 ✓

2x M-L 10/21/08

## List Lots

Monday, February 08, 2010 10:16:03 AM

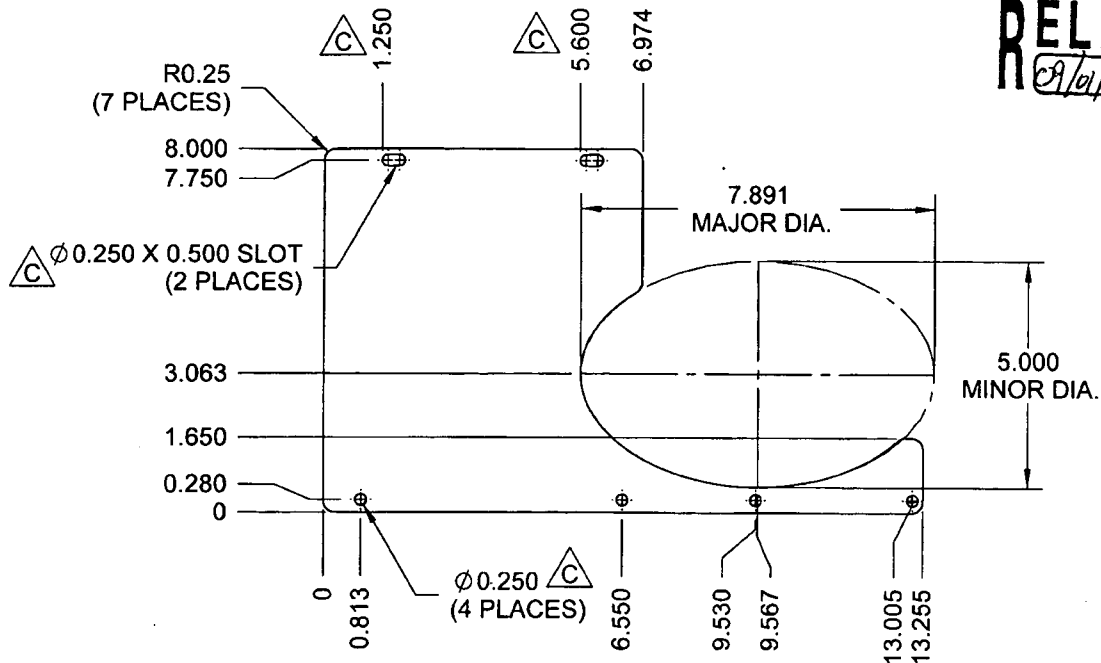
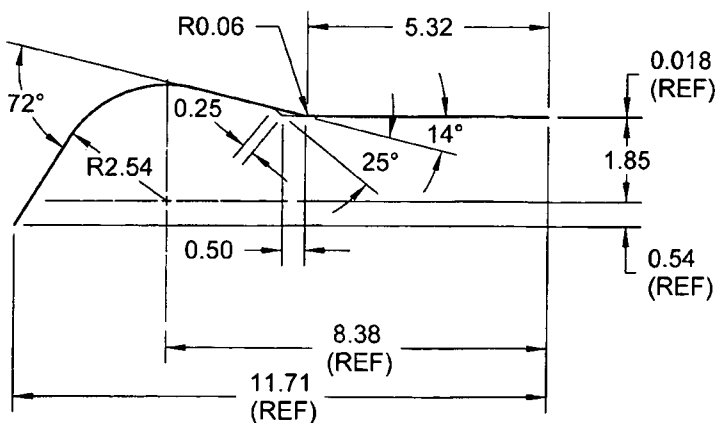
Page 1 of 1

Criteria : Item ID: d3467-2 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D3467-2 Cover Plate RH	Main Warehouse ST	26980	12/5/2009	2.0000		QC21	
	Main Warehouse ST	34097	12/5/2009	2.0000		QC21	
Total:				4.0000			

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>Pst</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3467	REV. C SHEET 6 OF 15
DATE 08.12.19		TITLE SHROUD ASSEMBLY	SCALE 1:4

**D3467-1F COVER PLATE FLAT PATTERN****D3467-1 L/H COVER  
PLATE ISOMETRIC VIEW.  
D3467-2 R/H COVER  
PLATE (OPPOSITE)  
SCALE 1:8****NOTES:**

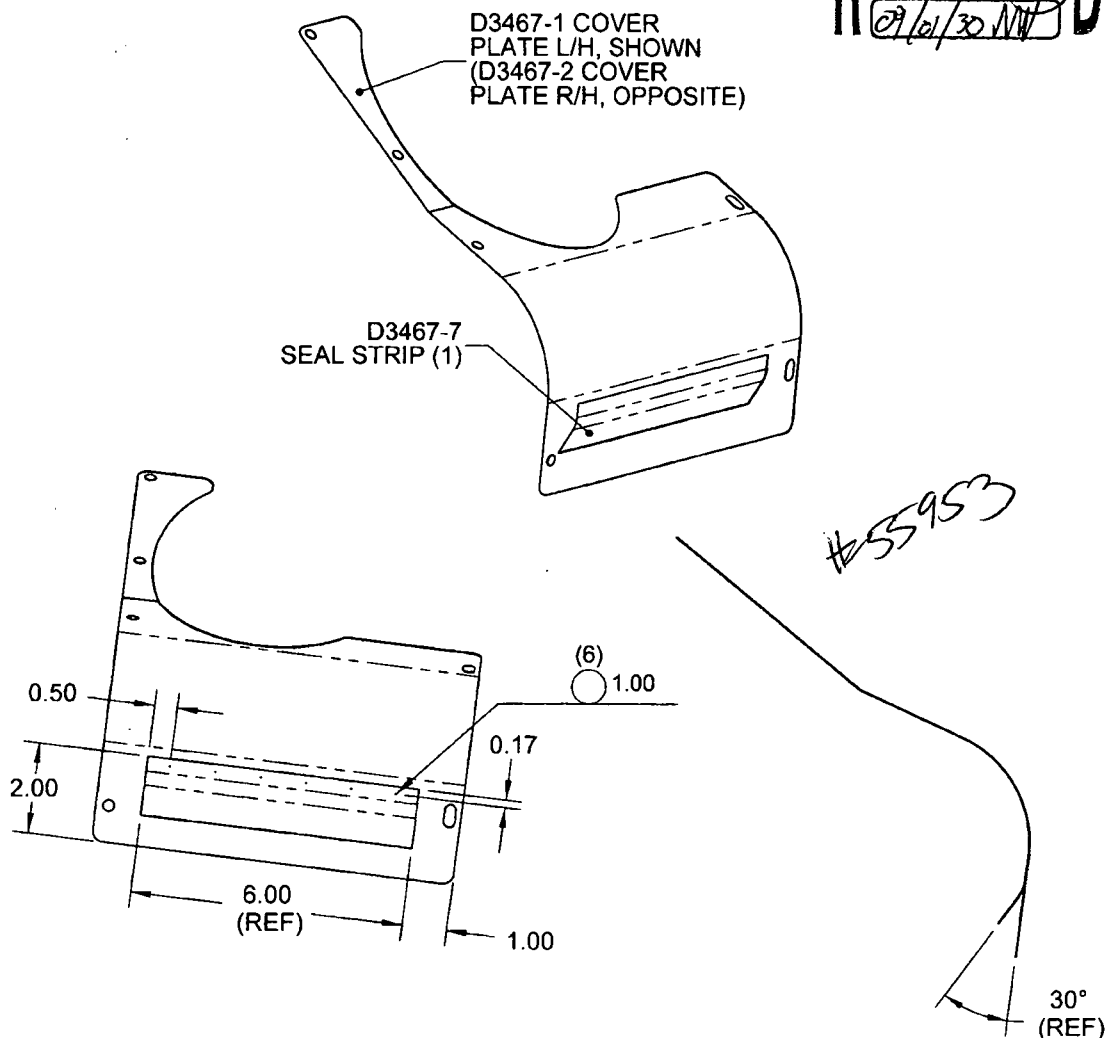
- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH  $\triangle$   
OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3467	REV. C SHEET 4 OF 15
DATE 08.12.19		TITLE SHROUD ASSEMBLY	SCALE 1:4

**RELEASED**  
*09/21/30 NW*

**D3467-047 COVER PLATE ASS'Y L/H, SHOWN**  
**D3467-048 COVER PLATE ASS'Y R/H, OPPOSITE**

**NOTES:**

- 1) WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -047	QTY -048	P/N	DESCRIPTION
X		D3467-047	COVER PLATE ASSEMBLY, L/H
	X	D3467-048	COVER PLATE ASSEMBLY, R/H
1		D3467-1	COVER PLATE, L/H
	1	D3467-2	COVER PLATE, R/H
1	1	D3467-7	SEAL STRIP

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